

# HEAVY DUTY TRUCK REPAIR



## PLIOGRIP

by Valvoline



## SMC Panel Bonding & Repair

Product	Application	Sizes	Stock No.	Work Time	Clamp Time/ Sand Time	Paint Time	OEM Reference
SMC Repair	SMC Repair and Plastic Panel Bonding of SMC, fiberglass, RTM, carbon fiber and Metton* resin	220ml	8004	60 min.	10-15 min. @ 180°F	30 min. @ 180°F	
		400ml	8032				
Finishing Cream	Finishing skim coat for minor scratches or gouges in TPO, TEO, PP, PUR, ABS, GTX, SMC, fiberglass and carbon fiber.	220ml	8003	3 min.	10-15 min.	30 min.	
Matting Adhesive	Alternate faster curing adhesive for saturation of fiberglass cloth on the backside of SMC and fiberglass repairs.	400ml	8036	10 min.	2 hours	2 hours	PLIOGRIP 7779L adhesive. Repair Approvals: Freightliner, Peterbilt, Kenworth

## SMC Panel Bonding

Product	Application	Sizes	Stock No.	Work Time	Clamp Time/ Sand Time	Paint Time	OEM Reference
Plastic Panel 3 (green)	Plastic panel bonding of SMC, fiberglass, RTM and carbon fiber. OEM adhesive	400ml	8033	3.5 min.	15-20 min.	30 min.	PLIOGRIP 7773 adhesive. Repair Approvals: Freightliner, Peterbilt, Kenworth
		600ml	8037				
Plastic Panel 10 (green)	Plastic panel bonding of SMC, fiberglass, RTM and carbon fiber. OEM adhesive	400ml	8034	10 min.	45 min.	60 min.	PLIOGRIP 7779 adhesive. Repair Approvals: Freightliner, Peterbilt, Kenworth
		600ml	8038				
Plastic Panel 35 (green)	Plastic panel bonding of SMC, fiberglass, RTM and carbon fiber. OEM adhesive	400ml	8035	35 min.	1.5 hours	2 hours	PLIOGRIP 7770 adhesive. Repair Approvals: Freightliner, Peterbilt, Kenworth
		600ml	8039				

## Panel Bonding (Steel, Aluminum)

Product	Application	Sizes	Stock No.	Work Time	Clamp Time/ Sand Time	Paint Time	OEM Reference
Panel 60	Bonding of bare metal, including cold rolled steel and aluminum. Contains .010 glass beads for precision bond line control.	400ml	8040	60 min.	4hrs. @ RT or 10-15 min. @ 180°F	8hrs. @ RT or 25-30 min. @ 180°F	Meets GM 6449G Standards

## Double-Sided Tape

Product	Application	Sizes	Stock No.
Acrylic Double-sided Tape	Clear solid tape for emblems and moldings. 1/4", 1/2" and 7/8" in 20 ft. job size rolls.	1/4" x .030 x 20'	8024
		1/2" x .030 x 20'	8025
		7/8" x .040 x 20'	8026

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